

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS: IIN-D206-667 REV. D

REF. CANADIAN STC: SH01-5
 REF. FAA STC: SR01304NY
 REF. EASA STC: EASA.IM.R.S.01179
 REF. JCAB: STC-32-OSA
 REF. ANAC STC: 2009S08-16, 2009S08-17

THE FOLLOWING D206-667-101/-103/-107/-203/-207 AND D407-667-105/-205 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. D.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

PART NUMBER	CHANGE NUMBER	BATCH NUMBER
D206-667-101	002	B24244, B28679, B29261
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32644, B34139, B36053, B66344
D206-667-103	004	B69577, B69578
D206-667-107	002	B78466
D206-667-107BL	003	B90966
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D206-667-203	003	B39852, B51939, B51940, B66405, B68806, B68807
D206-667-207	002	B81796
D407-667-105	002	B31553
D407-667-105	003	B39271, B56799
D407-667-205	007	B69959
D407-667-205	008	B82113

CANADA
 DEPARTMENT OF TRANSPORT
 AIRCRAFT CERTIFICATION
 BRANCH
 DAO # 01-O-01

APPROVED
 BY: 
 D. SHEPHERD (DE # 02)

DATE: 12.10.25
 CERT. NO.: SH01-5
 ISSUE NO.: 3

Q	ADD -107BL B/N B90966	CP	12.10.24
P	ADD -203 B/N B68806/B68807, -103 B/N B69577/B69578, -205 B/N B82113, -207 B/N B81796	CP	12.05.07
N	ADD D206-667-107 B/N 78466	CP	12.02.16
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. Q
MFG. APPR.	N/A	DSI 9346	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		DEVIATION ON D206-667 & D407-667	NTS
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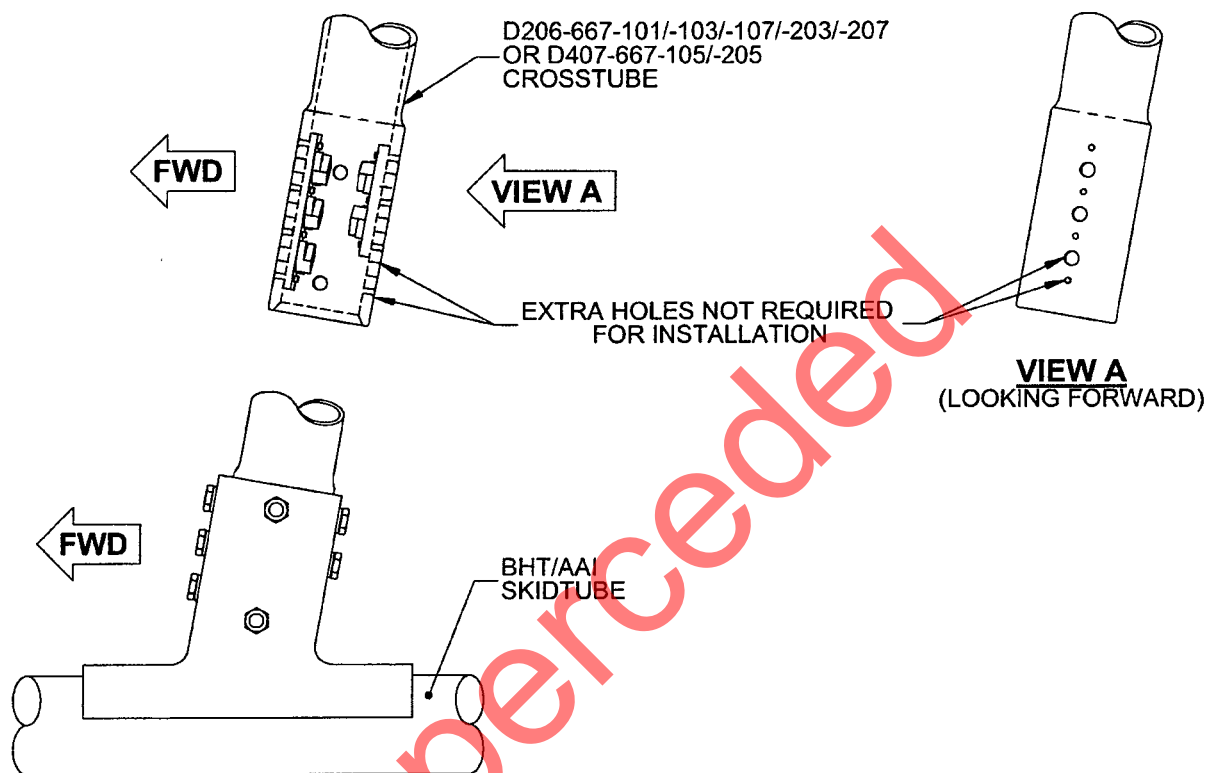


FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
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D. SHEPHERD (DE # 02)

DATE: 12.10.25
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DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. Q
MFG. APPR.	N/A	DSI 9346	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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